

ASSEMBLY INSTRUCTIONS

1031A Raspberry Pi Pico Stamp



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ABSTRACT: This document provides instructions on how to assembly and test a 1031A Raspberry Pi Pico stamp. A complete bill of materials is included as an annex.

Suggestions and corrections should be directed to <http://www.github.com/dslik/protonema/issues>

Serial number: Assembly date: Assembled by:

12 USAGE

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21 Source location: <https://github.com/dslik/protonema/tree/main/stamps/1031A>

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51 Revision history

Table 1: Document Revisions

| Version | Date | Change | Approver |
|---------------|------------|--|----------|
| 1.0.0-draft.1 | 2022-07-06 | Initial draft for internal review | D. Slik |
| 1.0.0-draft.2 | 2022-07-15 | Packaging process updates | D. Slik |
| 1.0.0-draft.3 | 2022-08-16 | Added RoHS declarations | D. Slik |
| 1.0.0-draft.4 | 2022-10-27 | Upgrade of document build environment | D. Slik |
| 1.1.0-draft.1 | 2022-12-10 | Incorporated new board revision 1.1. Photos now using OSHW-compliant no-logo board variant. Updated to use new template. | D. Slik |

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Part I

1031A assembly instructions

Section 1

Overview

This document describes the materials, processes, outcomes and verifications required to successfully assemble and test a 1031A Raspberry Pi Pico stamp, a sub-component of the Protonema electronics prototyping and learning system.

A first-time reader should carefully review section 2 - prerequisites, and section 3 - preparation before beginning the assembly process.

This document serves both as instructions and as a record of the assembly of the product. When you finish each step in this document, sign your name (or apply your stamp) in the "Signature/Stamp" box on the right to provide a record of completion.

When things go wrong, this document provides guidance for common issues that have been encountered in the past. When this document does not provide guidance, please contact your quality management representative, who will help you fill out an exception report. These reports help improve process quality and product quality, and these reports are incorporated into future revisions of this document.

Always remember: If you are unable to successfully complete these instructions, that means the processes supporting you (including this document) have failed you. Our processes are built for your success, and by improving our processes, we help everyone succeed.

Section 2





Prerequisites

2.1 Required safety training

The following safety training units must be completed before assembling this product.

By signing (or applying your stamp) on the right, you indicate that you have completed the following training:

Table 2: Safety training

| Item # | Description | Signature/Stamp |
|--------|--|---|
| 2.1.1 | 0102-0100 - Safety reporting policies and procedures training Key topics: Understanding policies and procedures around how to identify, contain and report a safety-related issue in the workplace, including damaged or malfunctioning equipment, leaks, spills, and other occupational hazards. |  |
| 2.1.2 | 0102-0101 - Material safety data sheets training Key topics: Understanding how to read material safety data sheets (MSDS) for materials you will be handling during product assembly, how they can affect your health and the health of the environment, how to safely handle and dispose of them, and what to do if there is a spill or accidental exposure. |  |
| 2.1.3 | 0102-0102 - Solder handling and disposal policies and procedures training Key topics: Understanding policies and procedures related to handling solder and solder paste, stencil cleaning, and solder disposal. |  |
| 2.1.4 | 0102-0105 - Electro-static discharge controls policies and procedures training Key topics: Understanding policies and procedures related to protecting equipment and components from electro-static discharge, including clothing, protective equipment, material handling and labelling. |  |

2.2 Required skills training

The following skills training units must be completed before assembling this product.

By signing (or applying your stamp) on the right, you indicate that you have completed the following training:

Table 3: Skills training

| Item # | Description | Signature/Stamp |
|--------|---|--------------------|
| 2.2.1 | 0103-0202 - ANSI/ESD S20.20 Electro-static discharge controls Key topics: Understanding of ESD safety, the ESD control program, equipment and personnel grounding, EPAs, packaging and marking. | Stamp or sign here |
| 2.2.2 | 0103-0203 - General components handling Key topics: Understanding of safe component handling, including reeled components, components in JEDEC trays, and loose components. Includes avoiding contamination, moisture control, and component inventory management. | Stamp or sign here |
| 2.2.3 | 0103-0414 - 5040-XTS reflow station Key topics: Safe and effective use of the 5040-XTS reflow station, including use of the pre-heater, the hot air system, and the soldering iron. Covers inspection and verification, cleaning, preferred settings and best practice techniques. | Stamp or sign here |
| 2.2.4 | 0103-0301 - IPC-A-610G - Acceptability of electronic assemblies Key topics: Covers visual acceptability requirements for electronic assemblies, including handling considerations, hardware installation, component placement, soldering, terminal connections, wiring, marking and cleanliness. | Stamp or sign here |
| 2.2.5 | 0103-0302 - IPC-J-STD-001F - Soldered electrical connections Key topics: Covers soldering materials, general soldering and assembly requirements, wire and terminal connections, through-hole mounting, surface mounting of components, cleaning process requirements, PCB requirements, coatings and product assurance. | Stamp or sign here |

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Section 3

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Preparation

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3.1 Workspace

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Before starting assembly, check out an assembly desk for a minimum of one hour. A single unit can be assembled

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in half an hour, with an additional ten minutes per additional unit.

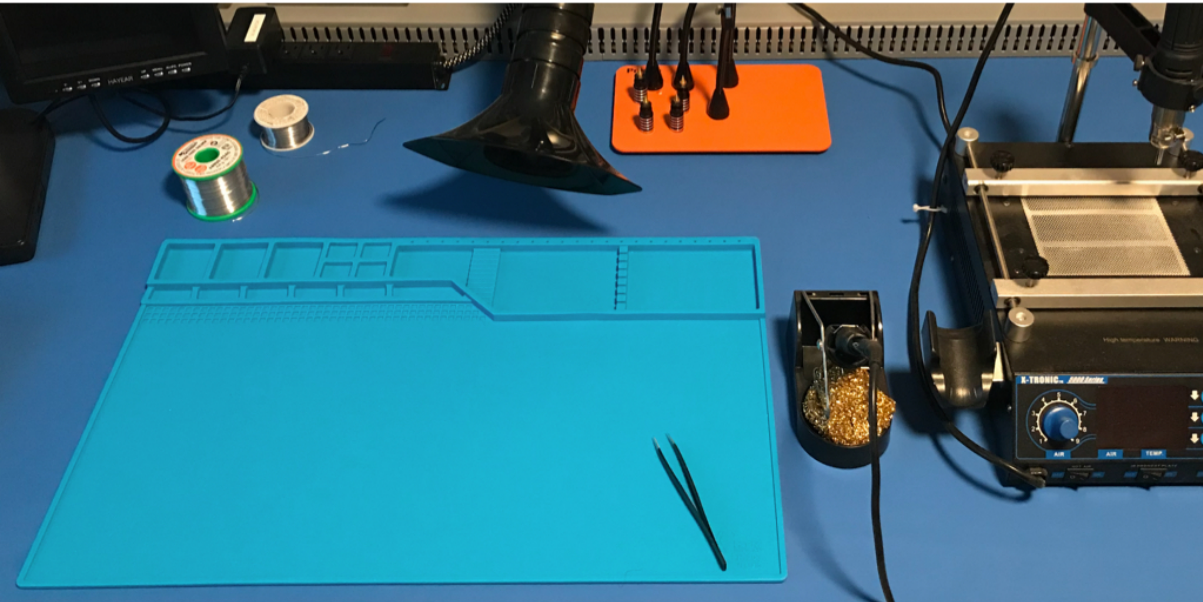


Fig. 1: Assembly Desk

Table 4: Prepare workspace

| Step | Description | Signature/Stamp |
|-------|--|-------------------------------|
| 3.1.1 | Verify that the workspace has a clean assembly mat and anti-static mat, and that the cleaning record has been signed since last use. | <div>Stamp or sign here</div> |
| 3.1.2 | Verify that the HEPA fume extractor turns on, and you can feel air suction from the nozzle. | <div>Stamp or sign here</div> |

continues on next page

Table 4 – continued from previous page

| Step | Description | Signature/Stamp |
|-------|--|-------------------------------|
| 3.1.3 | Verify that the 5040-XTS rework station soldering iron tip is not worn down. If it is worn down, obtain a new 900M-T-I tip from the stores department. | <div>Stamp or sign here</div> |

3.2 Project consumables

Obtain each of the below consumable items from the stores department:

Table 5: Assembly consumables

| Item # | Description | Signature/Stamp |
|--------|---|-------------------------------|
| 3.2.1 | <div></div> <div>Fig. 2: 1 pair ESD gloves If you prefer to use your own pair of ESD gloves, make sure they are tested before use.</div> | <div>Stamp or sign here</div> |
| 3.2.2 | <div></div> <div>Fig. 3: 1 spool MG Chemicals 4900 Lead Free No-Clean Wire Solder Sn96.2Ag2.8Cu0.4 (96.2/2.8/0.4) 20 AWG</div> | <div>Stamp or sign here</div> |

3.3 Project tools

Obtain a tools container labelled “1XXX Assembly Tools” from the 1XXX section of the stores supply shelf. At your assembly desk, use Table 6 to verify that all the required tools are present.

If any required tools are missing, return all tools and the tools container to the stores department, and obtain another tools container.

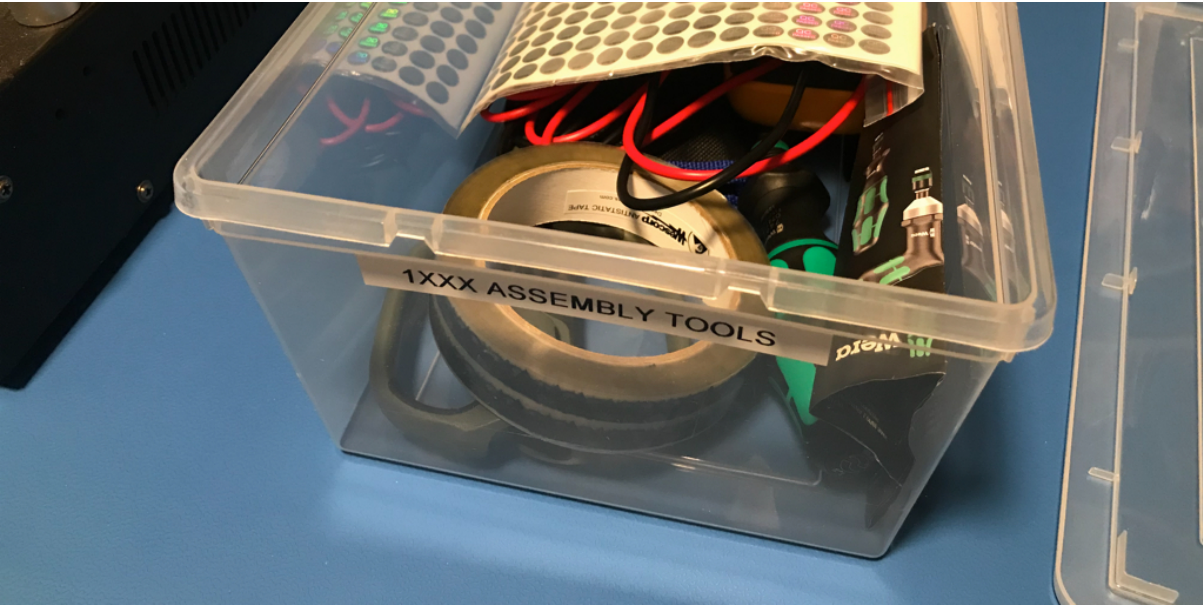


Fig. 4: Tools Container

Remove each of the following tools from the tools container, and place them on the anti-static mat of the assembly desk:







Table 6: Assembly tools

| Item # | Description | Signature/Stamp |
|--------|---|-------------------------------|
| 3.3.1 | <div>A black plastic components tray with nine compartments. Each compartment has a small label. The labels are: "4x 270Ω 1/4W 5% CARBON FILM RESISTOR", "1x 100Ω 1/4W 5% CARBON FILM RESISTOR", "1x 100kΩ 1/4W 5% CARBON FILM RESISTOR", "1x 10kΩ 1/4W 5% CARBON FILM RESISTOR", "1x 1kΩ 1/4W 5% CARBON FILM RESISTOR", "1x 100Ω 1/4W 5% CARBON FILM RESISTOR", "1x 10kΩ 1/4W 5% CARBON FILM RESISTOR", "1x 1kΩ 1/4W 5% CARBON FILM RESISTOR", and "1x 100Ω 1/4W 5% CARBON FILM RESISTOR". The bottom of the tray is labeled "1031A LOOSE COMPONENTS".</div> | <div>Stamp or sign here</div> |

Fig. 5: Hozan F-23 components tray

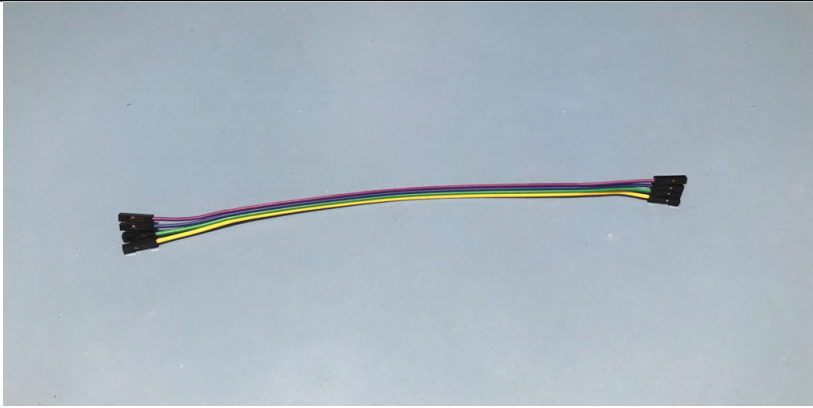

continues on next page

Table 6 – continued from previous page

| Item # | Description | Signature/Stamp |
|--------|---|---|
| 3.3.2 |  <p data-bbox="464 663 1007 689">Fig. 6: 3mm Phillips adjustable torque screwdriver</p> |  |
| 3.3.3 |  <p data-bbox="616 1117 855 1144">Fig. 7: ESD tweezers</p> |  |
| 3.3.4 |  <p data-bbox="552 1572 919 1599">Fig. 8: Fine-tipped Sharpie marker</p> |  |

continues on next page

Table 6 – continued from previous page

| Item # | Description | Signature/Stamp |
|--------|--|---|
| 3.3.5 | <p style="text-align: center; font-size: 2em; font-weight: bold;">FPO</p> <p style="text-align: center;">Fig. 9: 1031A programmer</p> | <p style="text-align: center;">Stamp or sign here</p> |
| 3.3.6 |  <p style="text-align: center;">Fig. 10: Pi Pico programmer cable</p> | <p style="text-align: center;">Stamp or sign here</p> |
| 3.3.7 |  <p style="text-align: center;">Fig. 11: USB to Micro USB cable</p> | <p style="text-align: center;">Stamp or sign here</p> |

continues on next page

Table 6 – continued from previous page

| Item # | Description | Signature/Stamp |
|--------|--|---|
| 3.3.8 |  <p>Fig. 12: Sissors</p> |  |

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3.4 Parts preparation

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3.4.1 PCBs and PCBAs

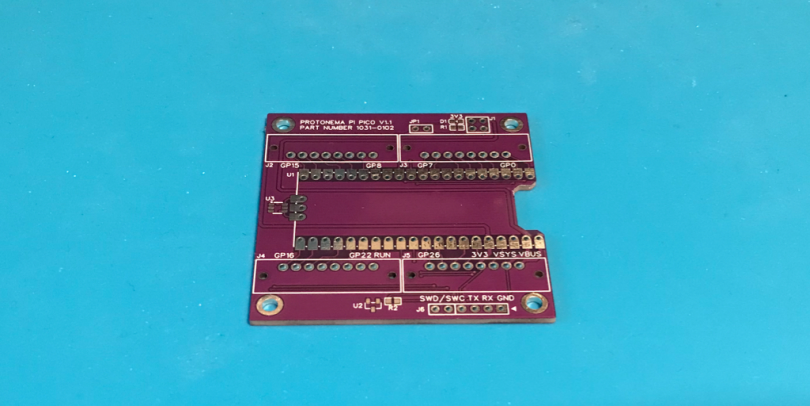
261

NOTICE: All PCBs and PCBAs must be handled with gloves to prevent marking with skin oils.

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NOTICE: PCBs are removed from manufacturer packaging only when needed.

Table 7: PCBs and PCBAs

| Item # | Description | Signature/Stamp |
|---------|---|---------------------------------------|
| 3.4.1.1 | No marking required <div></div> <div>Fig. 13: 1x 1031-0101 v1.1 - Raspberry Pi Pico Stamp PCB</div> | <div>Stamp or sign here</div> |

3.4.2 Reel cuttings

All reels are stored in the bin labelled "1XXX Reels" on the shelf labelled "1XXX Components". As this is a manually assembled product (no automated pick-and-place), tape should be cut off as needed for the number of units being assembled, and placed in the assembly tray.

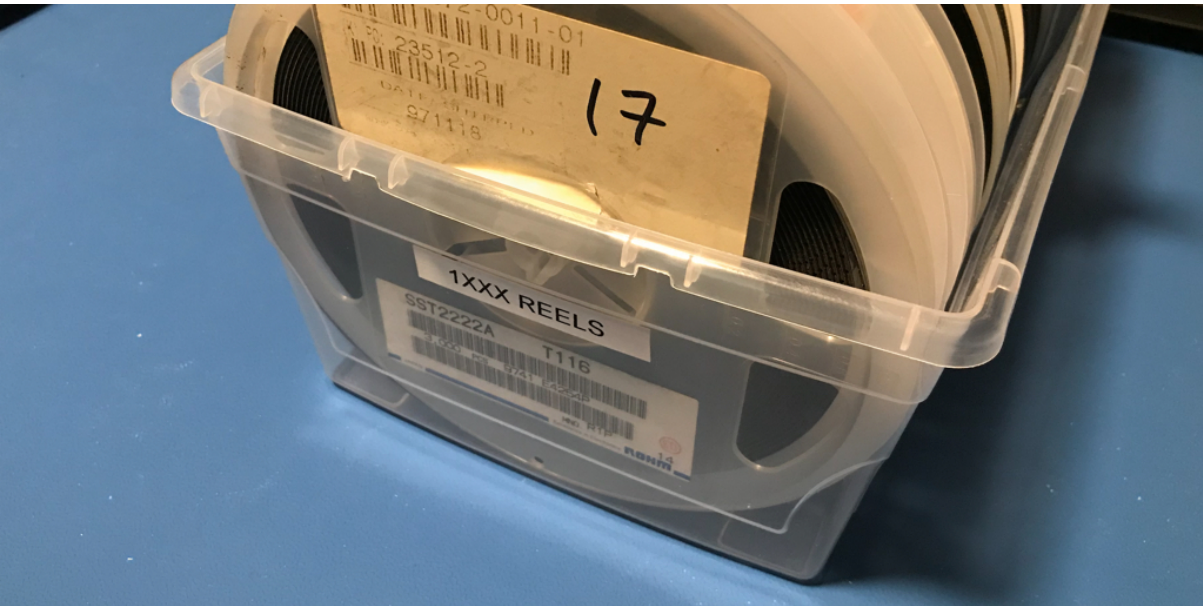


Fig. 14: Reels Container

Cut off the indicated number of parts (multiplied by the number of units to be assembled), and mark them with the value:

Table 8: Assembly reels

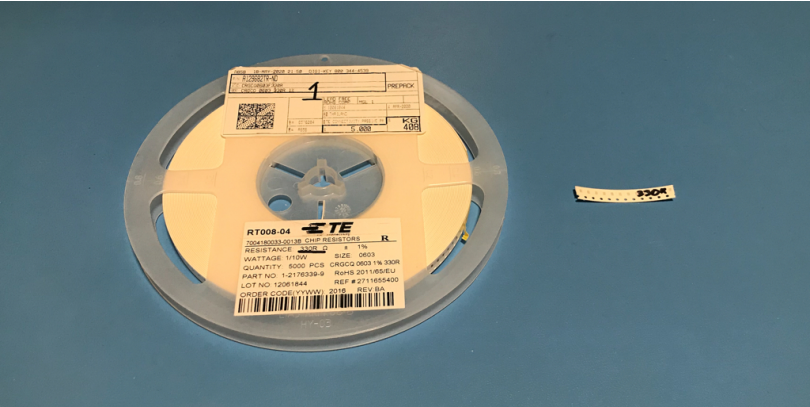




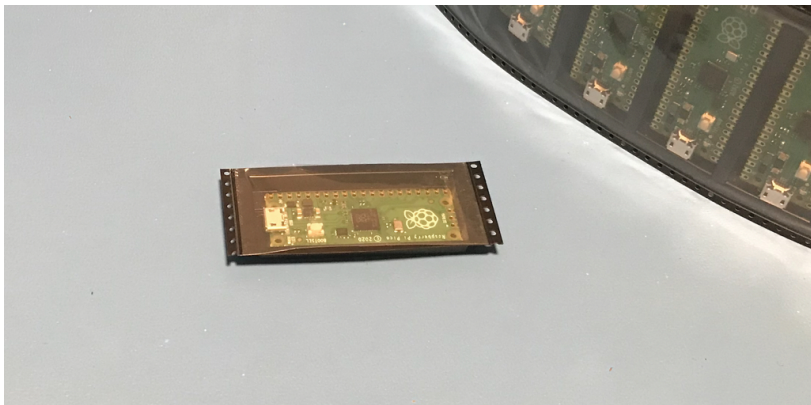

| Reel # | Description | Signature/Stamp |
|--------|---|---------------------------------------|
| 1 | <div>Mark with "649R" (Cut off a minimum of 4 to have enough room to label)</div> <div></div> | <div>Stamp or sign here</div> |

Fig. 15: 1x 649 Ohm 0603 resistors





continues on next page

Table 8 – continued from previous page

| Reel # | Description | Signature/Stamp |
|--------|---|---|
| 3 | Mark with "1KR" (Cut off a minimum of 4 to have enough room to label)  |  |
| 13 | No marking required  |  |
| 14 | No marking required  |  |

continues on next page

Table 8 – continued from previous page



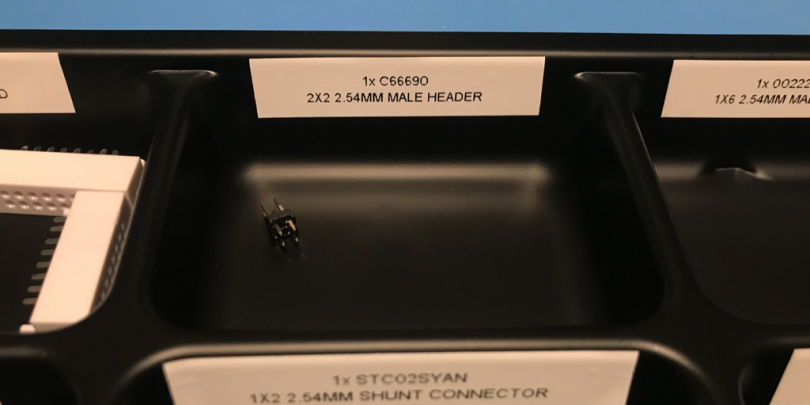

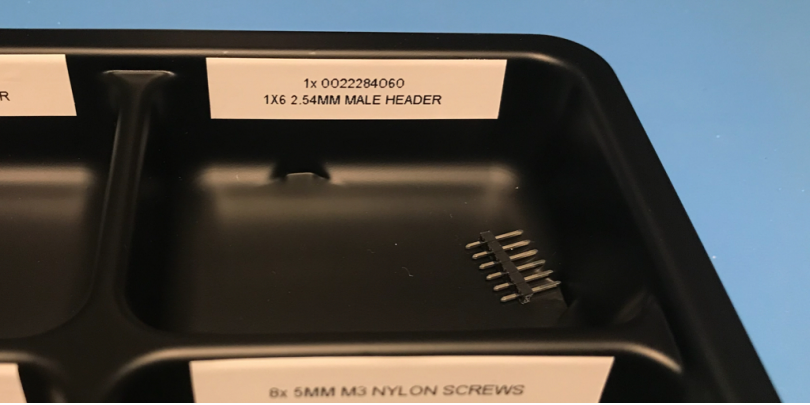

| Reel # | Description | Signature/Stamp |
|--|--|---|
| 15 | No marking required  |  |
| Fig. 19: 1x LM4040BIM3-3.0 voltage reference | | |
| 16 | No marking required  |  |
| Fig. 20: 3x UDT26A05L05 ESD protection | | |

Be sure to return the 1XXX Reels bin as soon as you have finished cutting off the required parts.

3.4.3 Loose components



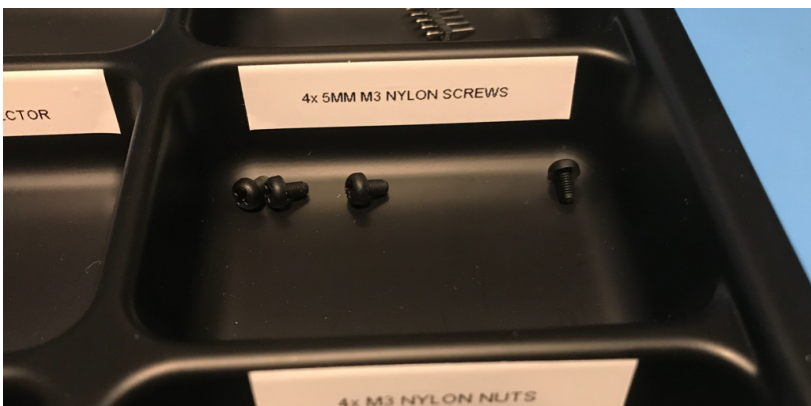
All loose components are stored on the shelf labelled “1XXX Components”. Take the components tray and obtain the following quantities of the following parts:

Table 9: Loose components

| Item # | Description | Signature/Stamp |
|---------|---|---|
| 3.4.3.1 | No marking required  |  |
| 3.4.3.2 | No marking required  |  |
| 3.4.3.3 | No marking required  |  |

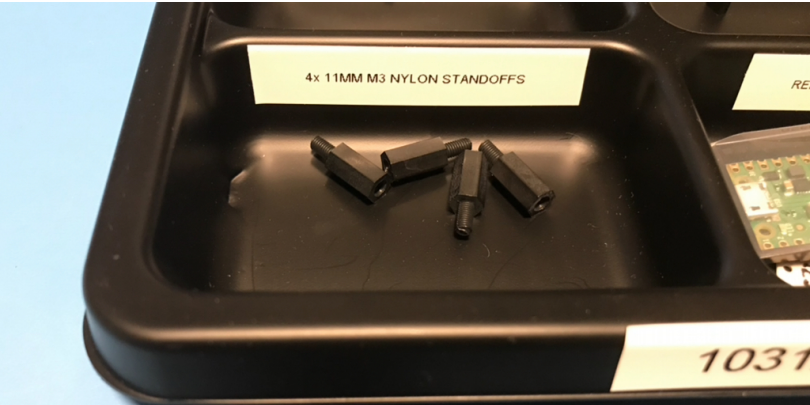





continues on next page

Table 9 – continued from previous page

| Item # | Description | Signature/Stamp |
|---------|---|---|
| 3.4.3.4 | <p data-bbox="328 248 549 277">No marking required</p>  <p data-bbox="456 701 1016 730">Fig. 24: 1x 0022284020 - 1x2 2.54mm Male Header</p> | <p data-bbox="1246 320 1318 387">Stamp or sign here</p> |
| 3.4.3.5 | <p data-bbox="328 734 549 763">No marking required</p>  <p data-bbox="432 1187 1038 1216">Fig. 25: 1x STC02SYAN - 1x2 2.54mm Shunt Connector</p> | <p data-bbox="1246 806 1318 873">Stamp or sign here</p> |
| 3.4.3.6 | <p data-bbox="328 1220 549 1249">No marking required</p>  <p data-bbox="549 1673 924 1702">Fig. 26: 4x 5mm M3 Nylon Screws</p> | <p data-bbox="1246 1292 1318 1359">Stamp or sign here</p> |

continues on next page

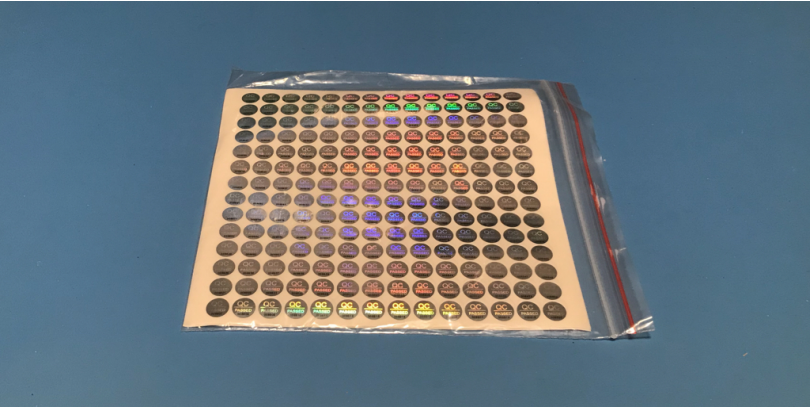





Table 9 – continued from previous page

| Item # | Description | Signature/Stamp |
|---------|---|---|
| 3.4.3.7 | No marking required  |  |
| 3.4.3.8 | No marking required  |  |
| 3.4.3.9 | No marking required  |  |

3.4.4 Packaging materials

All packaging materials are stored on the shelf labelled “1XXX Components”. Take the packaging box and obtain the following quantities of the following materials:

Table 10: Packaging materials

| Item # | Description | Signature/Stamp |
|---------|---|---|
| 3.4.4.1 | No marking required  Fig. 30: 1x QC Sticker |  |
| 3.4.4.2 | No marking required  Fig. 31: 1x Medium size anti-static bag |  |
| 3.4.4.3 | No marking required  Fig. 32: 1x Small size anti-static bag |  |

continues on next page

Table 10 – continued from previous page

| Item # | Description | Signature/Stamp |
|---------|---|---|
| 3.4.4.4 | No marking required  |  |
| | Fig. 33: 1x Packing box with foam inserts | |
| 3.4.4.5 | No marking required  |  |
| | Fig. 34: 2x 1031A Stickers | |
| 3.4.4.6 | No marking required  |  |
| | Fig. 35: Roll of packing tape | |

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Section 4

277

Assembly

278

4.1 1031A assembly

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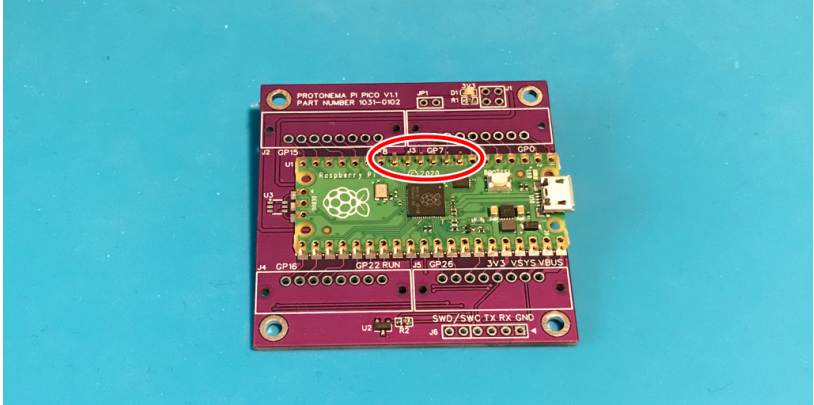
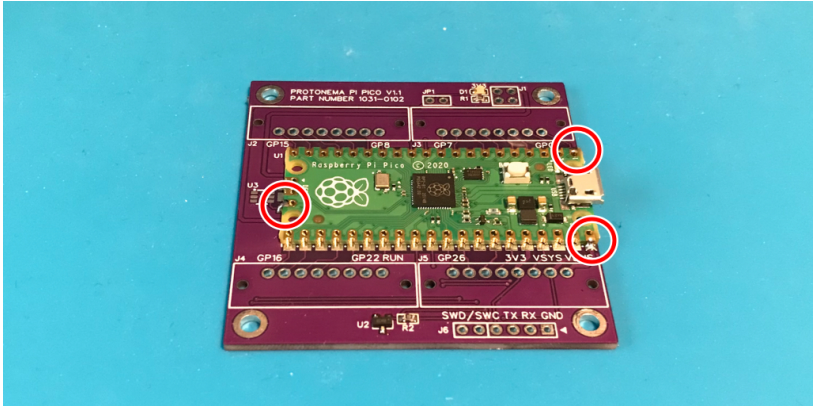
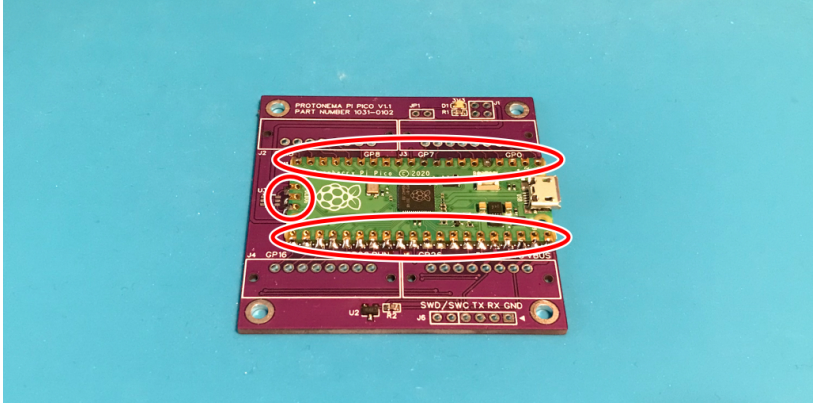
This assembly step takes 10 minutes.

Table 11: 1031A assembly steps

| Step # | Description | Signature/Stamp |
|--------|--|-------------------------------|
| 4.1.1 | Solder R1, R2 and D1 onto the 1031-0101 PCB. <div></div> <div>Fig. 36: 1031-0101 PCB with diodes and resistors soldered on.</div> | <div>Stamp or sign here</div> |
| 4.1.2 | Solder U2 onto the 1031-0101 PCB. <div></div> <div>Fig. 37: 1031-0101 PCB with U2 soldered on.</div> | <div>Stamp or sign here</div> |

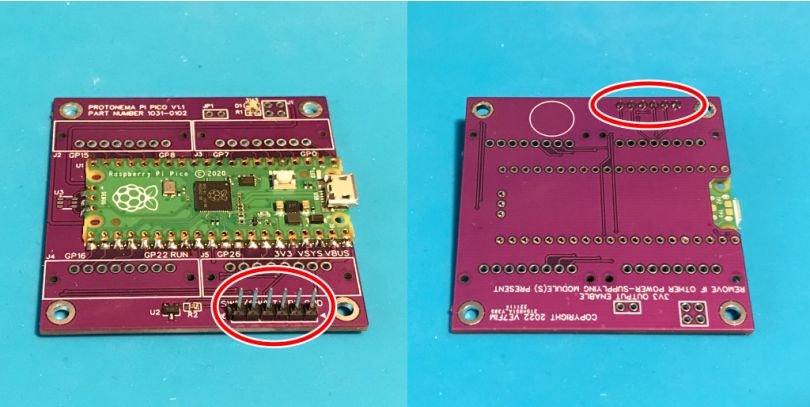
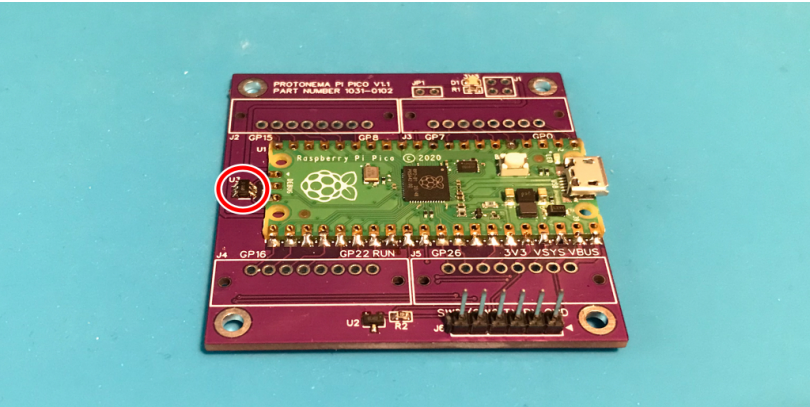
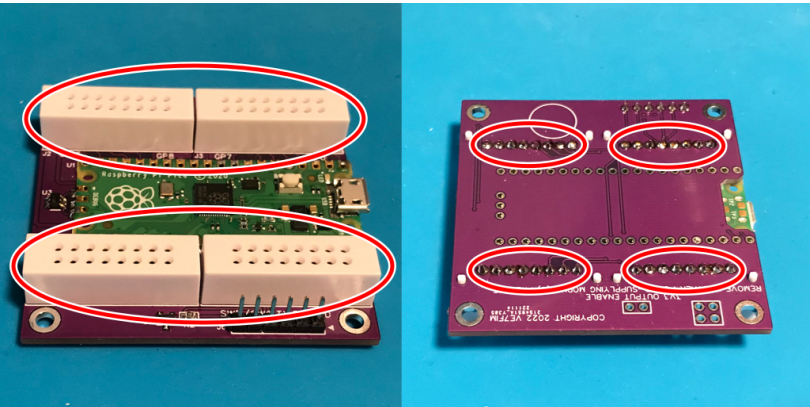
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Table 11 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|--|---------------------------|
| 4.1.3 | <p>Using the 6 pin header, place and align the Pi Pico module.</p>  <p>Fig. 38: Pi Pico module aligned on the 1031-0101 PCB.</p> | <p>Stamp or sign here</p> |
| 4.1.4 | <p>Solder the center DEBUG castellated pad on the far left of the Pi Pico module, then the two corner castellated pads on the far right.</p>  <p>Fig. 39: 1031-0101 PCB with the debug and right corners of the Pi Pico module soldered on.</p> | <p>Stamp or sign here</p> |
| 4.1.5 | <p>Remove the 6 pin header, then solder the remainder of the castellated pads.</p>  <p>Fig. 40: 1031-0101 PCB with Pi Pico module fully soldered on.</p> | <p>Stamp or sign here</p> |

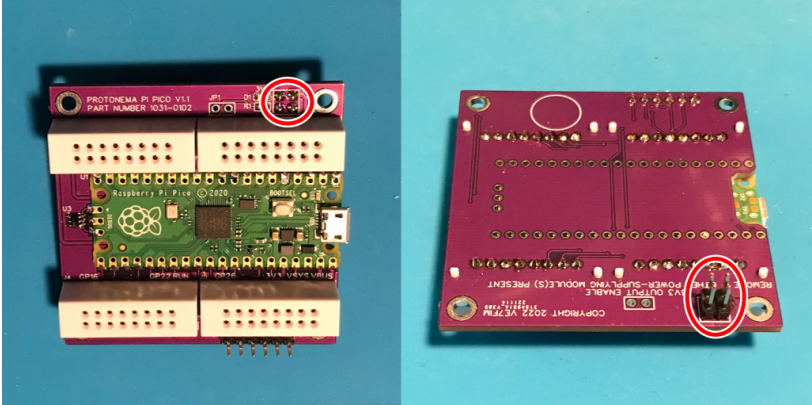
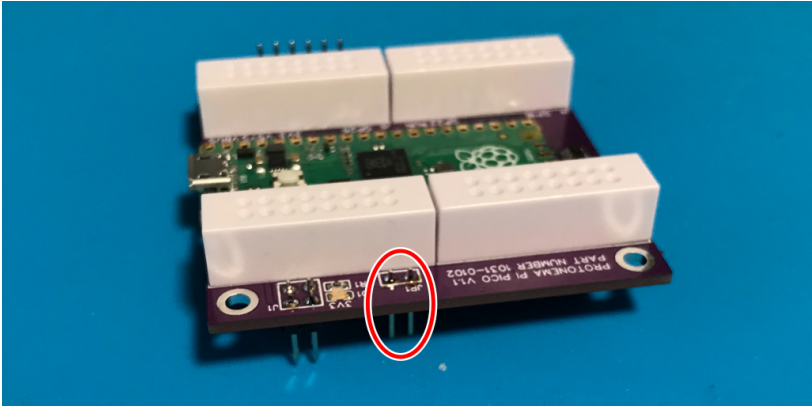
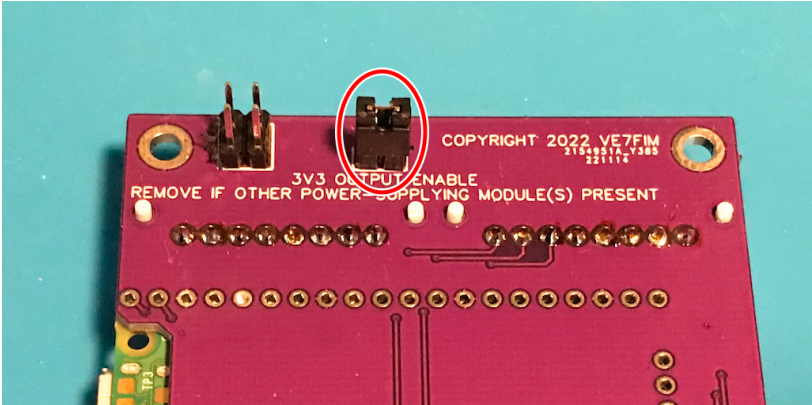
continues on next page

Table 11 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|---|-------------------------------|
| 4.1.6 | <p>Insert the 6 pin header into J6 from the front of the board, flip the board, and solder the header on, making sure it is 90 degrees to the board.</p>  | <div>Stamp or sign here</div> |
| 4.1.7 | <p>Solder U3 onto the 1031-0101 PCB.</p>  | <div>Stamp or sign here</div> |
| 4.1.8 | <p>Insert all four breadboard modules, then solder.</p>  | <div>Stamp or sign here</div> |

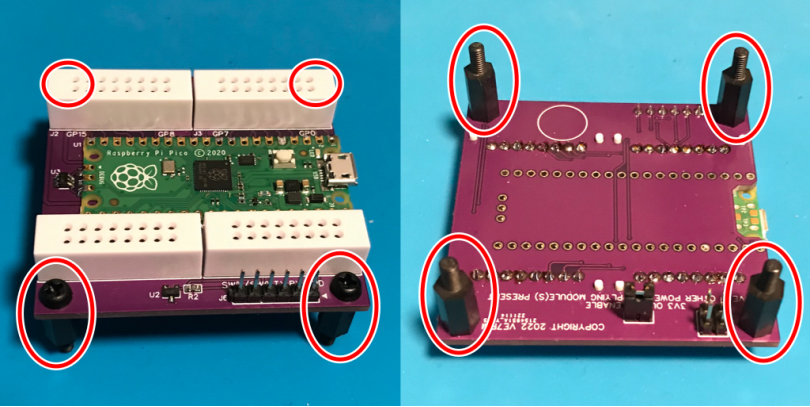
continues on next page

Table 11 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|---|---------------------------------------|
| 4.1.9 | <p>Insert the 4 pin header into J1 from the rear of the board, flip the board, and solder one pin of the header on, flip the board again and sure it is 90 degrees to the board, then solder the remaining three pins. Be careful not to touch the breadboard modules with the soldering iron.</p>  | <div>Stamp or sign here</div> |
| 4.1.10 | <p>Insert the 2 pin header into JP1 (Labelled as “3V3 OUTPUT ENABLE”¥) from the rear of the board, flip the board, and solder the header on, making sure it is 90 degrees to the board. Be careful not to touch the breadboard modules with the soldering iron.</p>  | <div>Stamp or sign here</div> |
| 4.1.11 | <p>Insert the jumper onto the 2 pin JP1 header.</p>  | <div>Stamp or sign here</div> |

continues on next page

Table 11 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|--|-------------------------------|
| 4.1.12 | <div>For each of the four corner holes, attach a nylon screw to a nylon post through the hole.</div> <div></div> <div>Fig. 47: 1031-0101 PCB with four nylon posts attached.</div> | <div>Stamp or sign here</div> |


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4.2 1031A programming

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This assembly step takes 5 minutes.

Table 12: 1031A programming steps

| Step # | Description | Signature/Stamp |
|--------|---|-------------------------------|
| 4.2.1 | <div>Connect the programming cable connected to the 1031A programmer to the USB connector on the Pi Pico module on the 1031A board.</div> <div></div> <div>Fig. 48: Programmer connected to the 1031A board</div> | <div>Stamp or sign here</div> |

continues on next page

Table 12 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|--|---|
| 4.2.2 | <p>Connect the USB to Micro USB cable to the workstation USB power adapter and the 1031A programmer. Verify that the screen turns on.</p>  <p>Fig. 49: Powered up programmer.</p> |  |
| 4.2.3 | <p>Wait for two minutes for the programmer to start up and program the 1031A. The LED on the 1031A Pi Pico module will start blinking once successfully programmed.</p>  <p>Fig. 50: 1031A blinking after being programmed.</p> |  |
| 4.2.4 | <p>Disconnect the power USB connector from the programmer, then disconnect the programmer from the now programmed 1031A.</p>  <p>Fig. 51: Programmed 1031A</p> |  |



Section 5

Test

5.1 Visual inspection

This test process takes 2 minutes.

Table 13: 1031A visual inspection

| Step # | Description | Signature/Stamp |
|--------|--|---|
| 5.1.1 | Verify that there are no loose parts. |  |
| 5.1.2 | Verify that there are no visible fingerprints. |  |

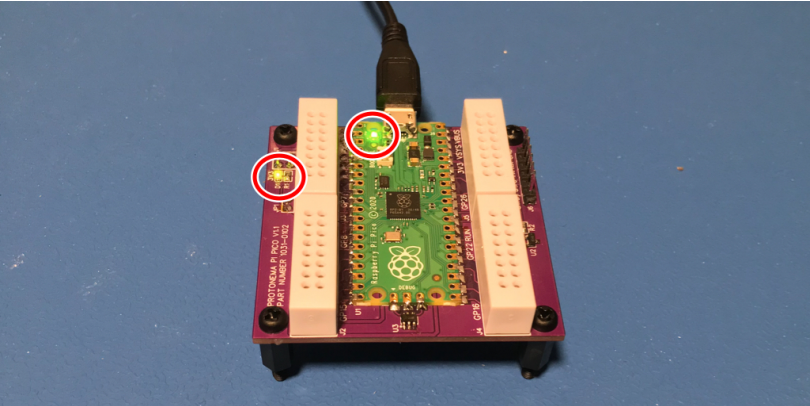
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5.2 QC final check

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This test process takes 2 minutes.

Table 14: 1031A QC final check

| Step # | Description | Signature/Stamp |
|--------|--|--|
| 5.2.1 | <p>Connect the USB to Micro USB cable to the workstation USB power adapter and the Pi Pico mounted on the 1031-0101 PCB. Verify that the D1 LED lights up, and the LED on the Pi Pico module blinks.</p> <p>If test does not pass, write down the unexpected behaviour in the "Signature/Stamp" column on the right.</p> <div></div> <p>Fig. 52: Powered 1031-0101 PCB</p> | <div><div>Stamp or sign here</div></div> |

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5.3 QC PASS

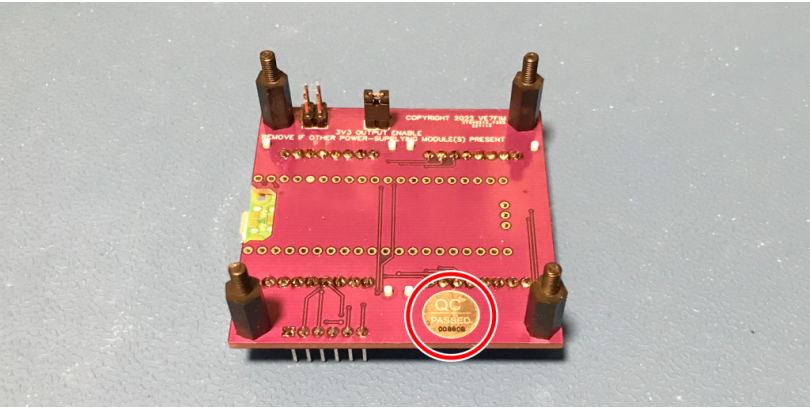
289

Only perform these steps if all QC checks have passed.

290

This test process takes 1 minutes.


Table 15: 1031A QC approval

| Step # | Description | Signature/Stamp |
|--------|--|-------------------------------|
| 5.3.1 | <div>Using the tweezers, affix QC Passed sticker in location shown below, then write down the serial number from the QC sticker below the “Signature/Stamp” in the column to the right.</div> <div></div> <div>Fig. 53: 1031A with QC Passed sticker</div> | <div>Stamp or sign here</div> |
| 5.3.2 | <div>Take two photographs, one of the front of the 1031A, and one of the back of the 1031A.</div> | <div>Stamp or sign here</div> |

5.4 QC FAIL

Only perform these steps if any QC check have failed.
This test process takes 2 minutes.

Table 16: 1031A QC fail

| Step # | Description | Signature/Stamp |
|--------|---|-------------------------------|
| 5.4.1 | <div>Place the 1031A module in the anti-static bag.</div> <div></div> <div>Fig. 54: 1031A in anti-static bag.</div> | <div>Stamp or sign here</div> |
| 5.4.2 | <div>Take an A4 plastic bag, and place the 1031A, along with this document, in the "QC Fail" bin</div> <div><div>FPO</div></div> <div>Fig. 55: 1031A in QC Fail bin.</div> | <div>Stamp or sign here</div> |

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Section 6

295

Packaging



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6.1 1031A packing

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This packaging process takes 3 minutes.

Table 17: 1031A packaging

| Step # | Description | Signature/Stamp |
|--------|---|---------------------------------------|
| 6.1.1 | Place the 1031A module in the anti-static bag. <div></div> <div>Fig. 56: 1031A in anti-static bag.</div> | <div>Stamp or sign here</div> |
| 6.1.2 | Place four nylon nuts in a small anti-static bag, and add that bag to the bag the 1031A module is in. <div></div> <div>Fig. 57: Anti-static bag with nylon nuts in the 1031A anti-static bag.</div> | <div>Stamp or sign here</div> |

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Table 17 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|---|--------------------|
| 6.1.3 | Seal the anti-static bag with a 1031A sticker.  | Stamp or sign here |
| 6.1.4 | Using the Sharpie pen, Write down the serial number of the 1031A on the sticker, at the end of the line listing the 1031A.  | Stamp or sign here |
| 6.1.5 | Place 1031A bag in the box on top of the bottom foam padding.  | Stamp or sign here |
| 6.1.6 | Take a photograph of the 1031A in the box. | Stamp or sign here |

continues on next page

Table 17 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|--|---------------------------|
| 6.1.7 | <p>Using the ESD tape, secure the lid of the box.</p>  <p>Fig. 61: 1031A in box, sealed with ESD tape.</p> | <p>Stamp or sign here</p> |
| 6.1.8 | <p>Affix a 1031A sticker to the lid of the box.</p>  <p>Fig. 62: 1031A in box with sticker.</p> | <p>Stamp or sign here</p> |
| 6.1.9 | <p>Using the Sharpie pen, Write down the serial number of the 1031A on the sticker, at the end of the line listing the 1031A.</p>  <p>Fig. 63: 1031A in box with sticker with serial number.</p> | <p>Stamp or sign here</p> |
| 6.1.10 | <p>Take a photograph of the sealed 1031A box.</p> | <p>Stamp or sign here</p> |

Section 7

Clean-up

7.1 Consumables

This packaging process takes 5 minutes.

Table 18: Consumables cleanup

| Step # | Description | Signature/Stamp |
|--------|--|---------------------------------------|
| 7.1.1 | If the ESD gloves have contacted solder paste, or are soiled, they shall be disposed of in the standard waste bin. | <div>Stamp or sign here</div> |
| 7.1.2 | If there is unused solder wire on the spool, it shall be returned to stores. | <div>Stamp or sign here</div> |
| 7.1.3 | Loose component packaging shall be disposed of in the standard waste bin. | <div>Stamp or sign here</div> |

7.2 Tools

This cleanup process takes 5 minutes.

Table 19: Tools cleanup

| Step # | Description | Signature/Stamp |
|--------|--|---------------------------------------|
| 7.2.1 | All tools shall be returned to the assembly tools container, and returned to the stores supply shelf. If any tools are damaged or worn, return the container to stores, and let the manager know which tool is damaged or worn. | <div>Stamp or sign here</div> |

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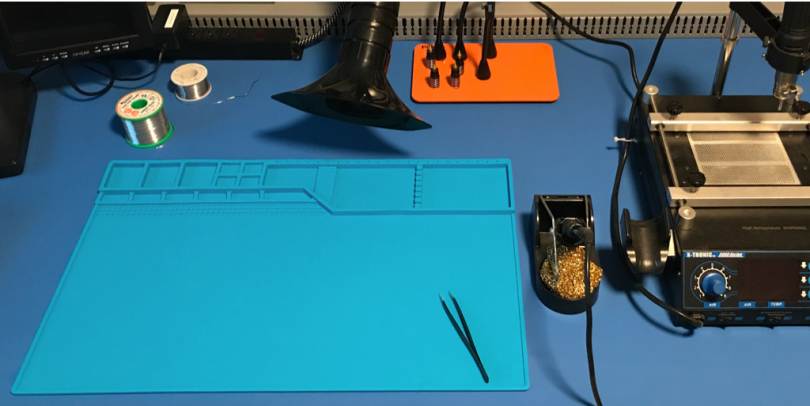
Table 19 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|---|---------------------------------------|
| 7.2.2 | Remove this document from the springback binder. | <div>Stamp or sign here</div> |
| 7.2.3 | Print a new copy of this document, and insert it into the springback binder that this document was originally in. | <div>Stamp or sign here</div> |
| 7.2.4 | Return the springback binder with the newly printed document to the 1031A section of the store supply shelf. | <div>Stamp or sign here</div> |

7.3 Workspace

This packaging process takes 5 minutes.

Table 20: Workspace cleanup

| Step # | Description | Signature/Stamp |
|--------|--|---------------------------------------|
| 7.3.1 | <div>Make sure that the workspace is clean and as it was when you started the assembly.</div> <div></div> <div>Fig. 64: Clean assembly workstation</div> | <div>Stamp or sign here</div> |

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Section 8

307

Record keeping

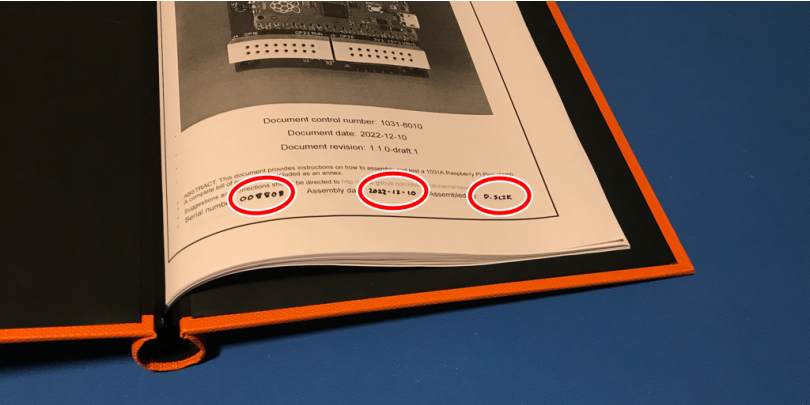
308

8.1 1031A record keeping

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This packaging process takes 5 minutes.

Table 21: 1031A record keeping

| Step # | Description | Signature/Stamp |
|--------|--|-------------------------------|
| 8.1.1 | <div>Write the serial number, the date, and your first and last name in large print on the bottom of the front cover of this document.</div> <div></div> <div>Fig. 65: Example of serial number on document cover</div> | <div>Stamp or sign here</div> |
| 8.1.2 | <div>Create a new folder under the 1031A folder, named with the serial number.</div> | <div>Stamp or sign here</div> |
| 8.1.3 | <div>Copy all photos taken during the asseby process into the newly created folder in step #2.</div> | <div>Stamp or sign here</div> |
| 8.1.4 | <div>Remove this document from the binding clamps, scan the document, and save the scanned PDF into the newly created folder in step #2, with the name "1031A-SNAAAAAA.pdf", where AAAAAA is replaced with the serial number.</div> | <div>Stamp or sign here</div> |

continues on next page

Table 21 – continued from previous page

| Step # | Description | Signature/Stamp |
|--------|---|---|
| 8.1.5 | Three-hole punch the document, then file it at the end of the current month's assembly records binder. |  |
| 8.1.6 | Add an entry to the assembly records binder, "<Date> - 1031A - SN# AAAAAA - <Your Name>", where <Date> is replaced with today's date in ISO-8601 YYYY-MM-DD, where AAAAAA is replaced with the serial number of the 1031A, and where <Your Name> is replaced with your first and last name. |  |

Section 9

Process improvement

9.1 Feedback

Please submit an issue to the [Protonema Issue Repository](http://www.github.com/dslik/protonema/issues) (<http://www.github.com/dslik/protonema/issues>) if you encounter any of the below situations:

- Error in this document
- Unclear directions
- Suggested process improvements
- Results of QC failure investigations
- Tool change suggestions

Quality processes and documentation is a team effort. This document would not exist without the participation and contributions of the entire assembly team.

Thank you for reading this assembly instructions document.

End of document.

Part II

1031A Annexes

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Section 10

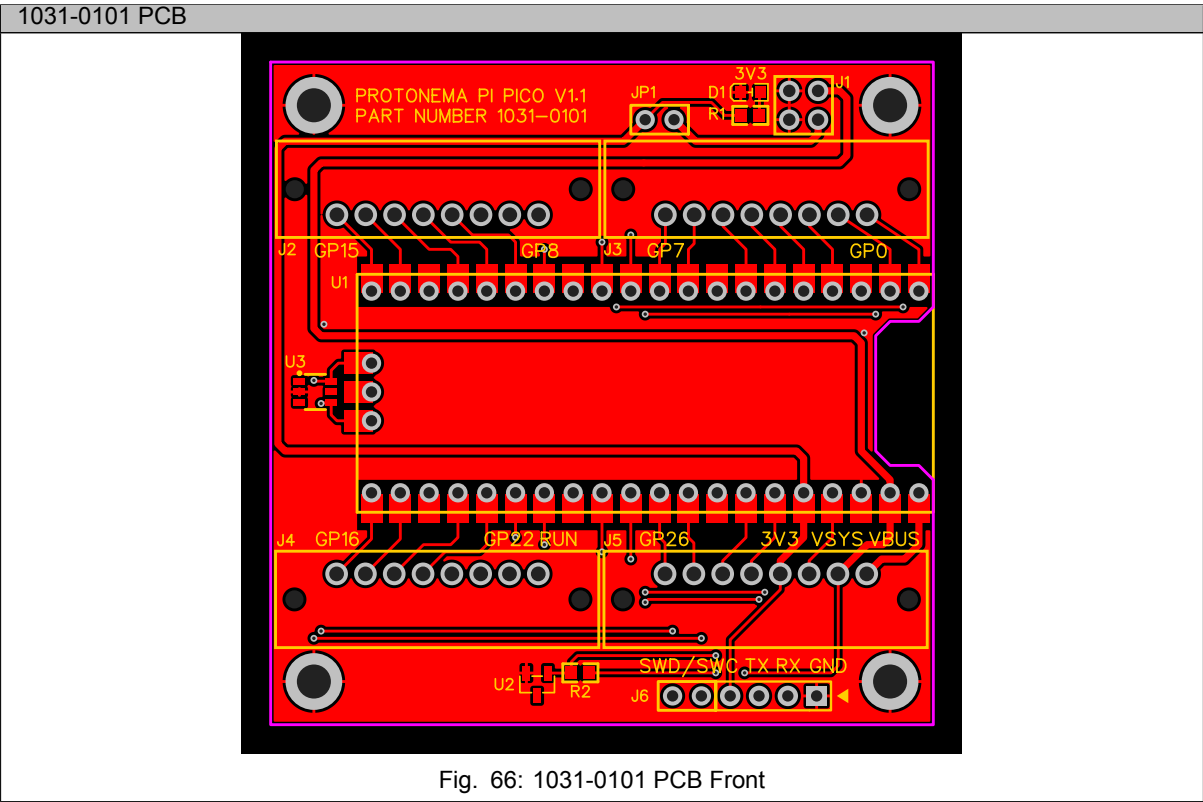
327

Printed Circuit Boards

328

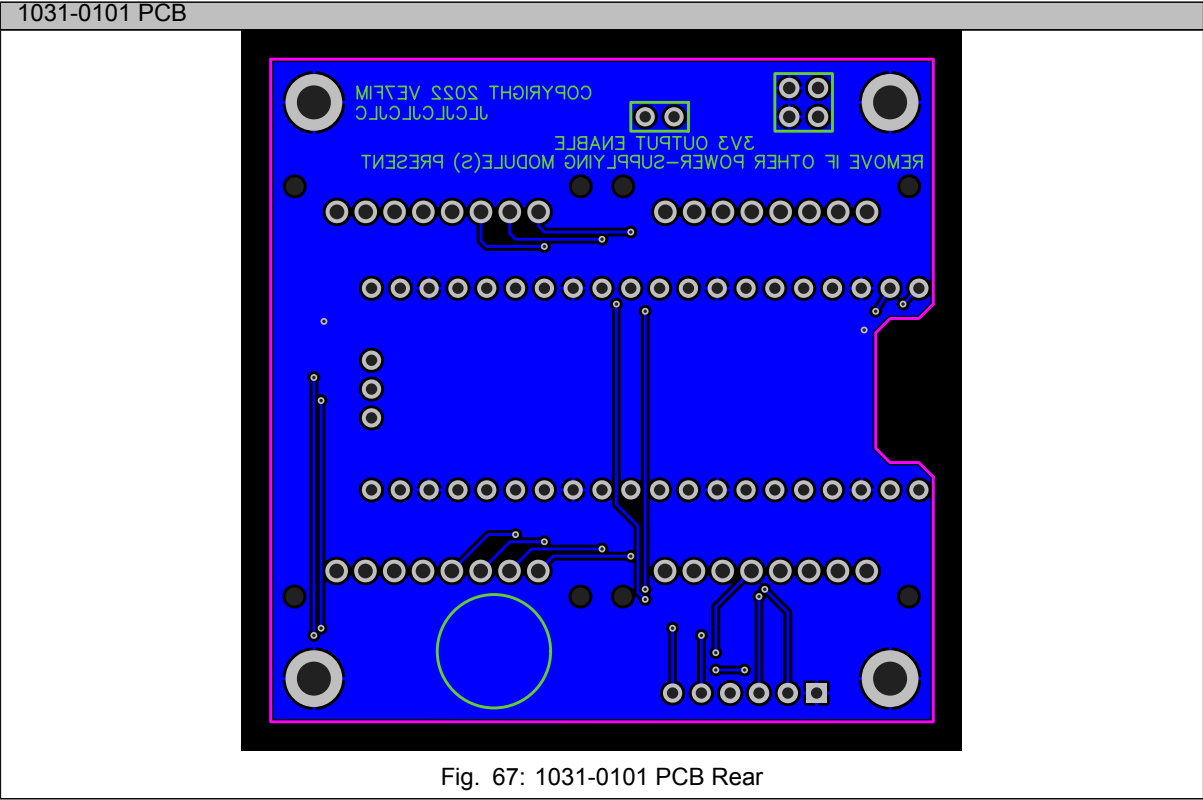
10.1 1031-0101 PCB

Table 22: 1031-0101 PCB



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Table 22 – continued from previous page



Section 11

Bill of materials

11.1 1031A Raspberry Pi Pico Stamp

The parts required to assemble a 1031A are listed in Table 23.

Table 23: 1031A parts

| Reference Designation | Qty | Description | Manufacturer | Manufacturer Part Number | Supplier | Cost |
|-----------------------|-----|---|----------------------------------|--------------------------|----------|------------|
| 1031-0101 | 1 | Stamp PCB | JLPCB | Y208-2154951A | JLPCB | \$0.65 CAD |
| D1 | 1 | Green LED Indication - Discrete 2V 0805 (2012 Metric) | Lumex Opto Components Inc. | SML-LXT0805GW-TR | Digikey | \$0.57 CAD |
| J1 | 1 | Straight 2x4 2.54mm Black Pin Headers | Molex | 0010897041 | Digikey | \$0.64 CAD |
| J2-J5 | 4 | 16 Point solderless breadboard | Cixi Zhongyi Electronics Factory | ZY28 | Zhongyi | \$3.96 CAD |
| J6 | 1 | Connector Header Through Hole 6 position 0.100" (2.54mm) | Molex | 0022284060 | Digikey | \$0.36 CAD |
| J7 | 1 | Connector Header Through Hole 2 position 0.100" (2.54mm) | Molex | 0022284020 | Digikey | \$0.17 CAD |
| JMP1 | 1 | 2 (1 x 2) Position Shunt Connector Black Closed Top 0.100" (2.54mm) | Sullins Connector Solutions | STC02SYAN | Digikey | \$0.15 CAD |
| R1 | 1 | 649 Ohms $\pm 1\%$ 0.1W, 1/10W Chip Resistor 0603 (1608 Metric) | Stackpole Electronics Inc | RMCF0603FT649R | Digikey | \$0.15 CAD |
| R2 | 1 | 1 kOhms $\pm 5\%$ 0.1W, 1/10W Chip Resistor 0603 (1608 Metric) | TE Connectivity | CRGCQ0603J1K0 | Digikey | \$0.15 CAD |
| U1 | 1 | RP2040 Raspberry Pi Pico series ARM® Cortex®-M0+ MCU 32-Bit Embedded Evaluation Board | Raspberry Pi | SC0915 | Digikey | \$5.53 CAD |
| U2 | 1 | Shunt Voltage Reference IC Fixed 3.0V V $\pm 0.2\%$ 15 mA | Texas Instruments | LM4040BIM3-3.0/NOPB | Digikey | \$2.99 CAD |
| U3 | 1 | 16V Clamp 5A (8/20 μ s) Ipp Tvs Diode Surface Mount SOT-23-6L | YAGEO | UDT26A05L05-LC1 | Digikey | \$0.97 CAD |

continues on next page

Table 23 – continued from previous page

| Reference Designation | Qty | Description | Manufacturer | Manufacturer Part Number | Supplier | Cost |
|-----------------------|-----|--|-------------------------|--------------------------|----------|-----------------|
| MP1 - MP4 | 4 | Screw - M3 5mm Black Nylon Phillips Socket Button Head | Order By Description | | | \$0.25 CAD |
| MP5 - MP8 | 4 | Standoff - M3 11mm+6 Black Nylon | Order By Description | | | \$0.30 CAD |
| MP9 - MP12 | 4 | Nut - M3 Black Nylon | Order By Description | | | \$0.35 CAD |
| SK1 | 1 | QC Sticker | Order by Description | | | \$0.0094 CAD |
| Total | | | | | | \$17.20 CAD |

11.2 1031A Packaging

The parts required to package a 1031A are listed in [Table 24](#).

Table 24: 1031A packing parts

| Reference Designation | Qty | Description | Manufacturer | Manufacturer Part Number | Supplier | Cost |
|-----------------------|-----|--|-----------------------------------|--------------------------|----------|----------------|
| N/A | 1 | Static Shielding Bag 4" X 4" Ziplock | SCS | 30044 | Digikey | \$0.22 CAD |
| N/A | 1 | Static Shielding Bag 1.5" X 2.8" Ziplock | Order by Description | | | \$0.06 CAD |
| N/A | 1 | CORREC-PAK SHIPPER 4 X 4 X 2" ID | Conductive Containers, Inc. | 3631 | Digikey | \$7.99 CAD |
| 1031-7001 | 2 | 1031A ESD Sticker | Jukebox Print | | | \$4.00 CAD |
| Total | | | | | | \$12.27 CAD |

Section 12

Reduction of Hazardous Materials

Compliance declarations, in BOM order.

12.1 MG Chemicals 4900

Table 25: MG Chemicals 4900 RoHS Compliance

Declaration for MG Chemicals 4900 -

<https://www.mgchemicals.com/downloads/msds/01%20English%20Can-USA%20SDS/sds-4900-4917.pdf>


ISO 9001:2015 Quality Management System

SAI Global File #004008

Burlington, Ontario, Canada

SAC305 No CLEAN SOLDER WIRE**4900-4917**

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA)

This product does not contain any of the listed substances.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by MG Chemical's Regulatory Department

Date of Review 06 March 2020

Supersedes 09 July 2019

Reason for Changes: Update to the emergency phone number information.

Reference

1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Section continued on the next page

Page **12** of **13**

Date of Revision: 06 March 2020 / Ver. 3.01

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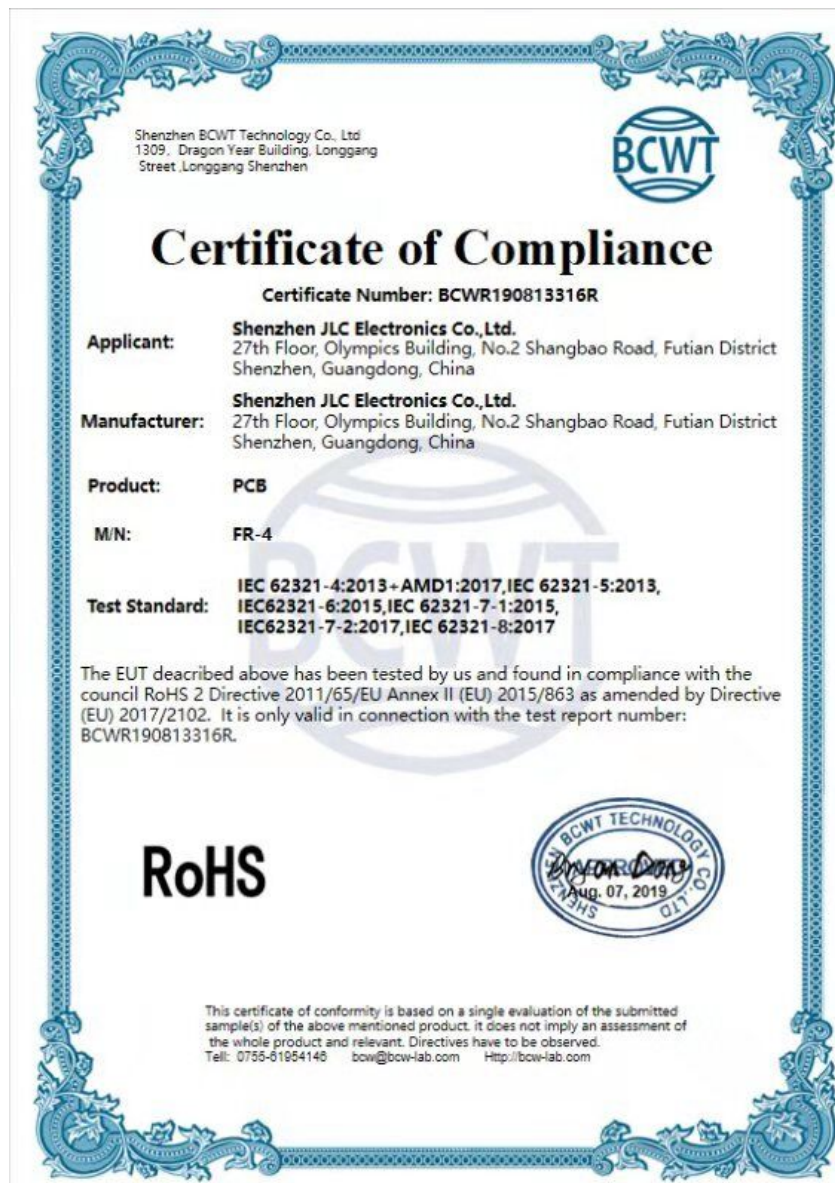
12.2 JLC lead-free PCB

Table 26: JLC PCB RoHS Compliance

Declaration for JLCPCB lead-free PCBs - <https://s3.amazonaws.com/helpscout.net/docs/assets/59f1de7804286313cffbb22c/images/5d4d09562c7d3a036965d6a3/ROHS-Certificate-of-Compliance.jpg>

ROHS-Certificate-of-Compliance.jpg 566x800 pixels

2022-08-16, 23:45

<https://s3.amazonaws.com/helpscout.net/docs/assets/59f1de7804286...ages/5d4d09562c7d3a036965d6a3/ROHS-Certificate-of-Compliance.jpg>

Page 1 of 1

12.3 Lumex SML-LXT0805GW-TR

Table 27: Lumex SML-LXT0805GW-TR Compliance

Declaration for Lumex SML-LXT0805GW-TR - <https://www.lumex.com/attachment/RoHS%20%20REACH%20223%20%20TSCA%20%20POPs%20CoC.pdf>

ITW Electronic Component Solutions
 Carol Stream, IL 60188
 425 N. Gary Avenue
www.itwecs.com

Date : 2022/5/6

Declaration of Conformity to EU RoHS & TSCA

LUMEX parts are in compliance with Directive 2011/65/EU of the European Parliament and Directive 2015/863/EU of the Council of 4 June 2015 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (also known as “RoHS Recast”).

LUMEX parts are also in compliance with China RoHS & US TSCA(*) & POPs(**).

| RoHS | |
|--|---------------------|
| Substance | Maximum Limit (ppm) |
| Lead (Pb) | 1000 |
| Cadmium (Cd) | 100 |
| Mercury (Hg) | 1000 |
| Hexavalent Chromium (Cr6+) | 1000 |
| Poly Brominated Biphenyls (PBB) | 1000 |
| Poly Brominated Diphenyl ethers (PBDE) | 1000 |
| Bis(2-Ethylhexyl) phthalate (DEHP) | 1000 |
| Benzyl butyl phthalate (BBP) | 1000 |
| Dibutyl phthalate (DBP) | 1000 |
| Diisobutyl phthalate (DIBP) | 1000 |

Some Product meet RoHS exemptions, list as Appendix I.

| TSCA | | |
|---|------------|-----------|
| Substance | CAS No. | EC No. |
| Phenol, isopropylated phosphate (PIP 3:1) | 68937-41-7 | 273-066-3 |
| Decabromodiphenylether (DecaBDE) | 1163-19-5 | 214-604-9 |
| 2,4,6-Tris(tert-butyl)phenol (2,4,6-TTBP) | 732-26-3 | 211-989-5 |
| Hexachlorobutadiene (HCBd) | 87-68-3 | 201-765-5 |
| Pentachlorothiophenol (PCTP) | 133-49-3 | 205-107-8 |

12.4 Molex 0010897041

Table 28: Molex 0010897041 RoHS Compliance

Declaration for Molex 0010897041 - https://www.molex.com/datasheets/rohspdf/0010897041_rohs.pdf

RoHS Certificate of Compliance

07/11/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

• **EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit www.molex.com

Haim Eliyahu
Director, Global Product Stewardship

Table A

| Molex Part Number | Part Description | RoHS Compliance Status |
|-------------------|---|------------------------|
| 0010897041 | 2.54mm Pitch C-Grid Breakaway Header, Dual Row, Vertical, High Temperature, 4 Circuits, Tin (Sn) Plating, 2.72mm PC Tail Length | Compliant |

12.5 Cixi ZY28

Table 29: Cixi ZY28 Compliance

Declaration for Cixi ZY28 -

<http://27696974.s21i.faiusr.com/2/ABUIABACGAAGhLXJiwYogKav1QYwoAY46wg.jpg>

| | |
|--|--|
|  BST A RELIABLE TESTING FOR TRUST <small>GLOBAL TESTING AND CERTIFICATION PRECISION SERVICE CLOUD FACTORY</small> | |
| <h1>Certificate of Compliance</h1> | |
| Certificate Number: BSTDG190612860702CC | |
| Applicant | : CIXI ZHONGYI ELECTRONICS FACTORY Yuxiang Road, Xiaolin Town 315321 Cixi City Zhejiang Province China |
| Manufacturer | : CIXI ZHONGYI ELECTRONICS FACTORY Yuxiang Road, Xiaolin Town 315321 Cixi City Zhejiang Province China |
| Product Name | : BREAD BOARD |
| Test Standard | : IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-6:2015, IEC 62321-7-1:2015, IEC 62321-7-2:2017, IEC 62321-8:2017 |
| As shown in the Test Report No. | : BSTDG190612860702CR |
| <p>The EUT described above has been tested by us and found in compliance with the council RoHS 2 Directive 2011/65/EU Annex II (EU) 2015/863 as last amended by Directive (EU) 2017/2102. This certificate is only valid in conjunction with the test report.</p> | |
|  | <div style="text-align: center;">  </div> <div style="text-align: center;">  <p>Tony Qian Approved Signatory Jun.10, 2019</p> </div> |
| <p>Dongguan BST Testing Co., Ltd Add: A1201-1204 Xinsanqi of Dongbao Road, Dongcheng District, Dongguan, Guangdong, China Certificate Search: http://www.bst-lab.com, Tel: 400-8829628, 800-9990305, E-mail: christina@bst-lab.com</p> | |

12.6 Molex 0022284060

Table 30: Molex 0022284060 RoHS Compliance

Declaration for Molex 0022284060 - https://www.molex.com/datasheets/rohspdf/0022284060_rohs.pdf

RoHS Certificate of Compliance

07/26/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

- **EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit www.molex.com

Haim Eliyahu
Director, Global Product Stewardship

Table A

| Molex Part Number | Part Description | RoHS Compliance Status |
|-------------------|---|------------------------|
| 0022284060 | KK 254 Breakaway Header, Vertical, 6 Circuits, Tin (Sn) Plating, Mating Pin Length 6.09mm | Compliant |

12.7 Molex 0022284020

Table 31: Molex 0022284020 RoHS Compliance

Declaration for Molex 0022284020 - https://www.molex.com/datasheets/rohspdf/0022284020_rohs.pdf**RoHS Certificate of Compliance**

06/29/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

• **EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit www.molex.com

Haim Eliyahu
Director, Global Product Stewardship

Table A

| Molex Part Number | Part Description | RoHS Compliance Status |
|-------------------|---|------------------------|
| 0022284020 | KK 254 Breakaway Header, Vertical, 2 Circuits, Tin (Sn) Plating, Mating Pin Length 6.09mm | Compliant |

12.8 Sullins STC02SYAN

Table 32: Sullins STC02SYAN RoHS Compliance

Declaration for Sullins STC02SYAN -

<https://www.sullinscorp.com/wp-content/uploads/2019/10/Sullins-RoHS-Compliant-Statement.pdf>


RoHS3 Compliance Statement

10/3/2019

This statement certifies that all active assemblies manufactured by Sullins Connector Solutions are fully RoHS compliant in accordance with EU RoHS Directives 2011/65/EU through (EU) 2015/863 and the Council of 4 June 2015 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS Directives). We hereby declare the following materials or substances are not contained therein (the material/substance is not found above the threshold level listed other than exemptions approved by RoHS). The restricted substances and their limits per the RoHS Directive (EU) 2015/863 dated 4 June 2015 are as listed below:

| Material/Substance | Threshold Level | Percent by Weight |
|--|-----------------|--|
| Lead and Lead Components | 1000 PPM | 0.1% by weight in homogeneous materials |
| Mercury and Mercury Compounds | 1000 PPM | 0.1% by weight in homogeneous materials |
| Cadmium and Cadmium Compounds | 100 PPM | 0.01% by weight in homogeneous materials |
| Hexavalent Chromium Compounds | 1000 PPM | 0.1% by weight in homogeneous materials |
| Polybrominated Biphenyls, PBBs | 1000 PPM | 0.1% by weight in homogeneous materials |
| Polybrominated Diphenyl ethers, PBDEs including deca-BDE | 1000 PPM | 0.1% by weight in homogeneous materials |
| Bis (2- ethylhexyl) phthalate (DEHP) | 1000 PPM | 0.1% by weight in homogeneous materials |
| Butyl benzyl phthalate (BBP) | 1000 PPM | 0.1% by weight in homogeneous materials |
| Dibutyl phthalate (DBP) | 1000 PPM | 0.1% by weight in homogeneous materials |
| Diisobutyl Phthalate (DIBP) | 1000 PPM | 0.1% by weight in homogeneous materials |

If you have questions about this request or the requirement, please do not hesitate to contact support@sullinscorp.com.

Ariana Castillo
Quality Management System Administrator
Sullins Connector Solutions

801 E Mission Rd, San Marcos CA 92069 | 760-744-0125 | www.sullinscorp.com

12.9 Stackpole RMCF0603FT649R

Table 33: Stackpole RMCF0603FT649R RoHS Compliance

Declaration for Stackpole RMCF0603FT649R -

https://www.seielect.com/catalog/SEI-RoHS_Compliance_Status.pdf

RoHS Compliance Status

Stackpole Electronics, Inc.

Resistive Product Solutions

| Resistors | | | | | | |
|-------------------------|--|----------------------------|--------------------------------|-----------------------------------|--|---------------------------------------|
| Standard Product Series | Description | Package / Termination Type | Standard Series RoHS Compliant | Lead-Free Termination Composition | Lead-Free Mfg. Effective Date (Std Product Series) | Lead-Free Effective Date Code (YY/WW) |
| NSP | Ceramic Housed - Consumer Grade Leaded Resistor DISCONTINUED (May 3, 2013) | Axial | YES | 99.3/0.7 Sn/Cu | Jan-04 | 04/01 |
| NSZ | Ceramic Housed Wirewound Resistor with Specialty Leads | Radial | YES | 99.3/0.7 Sn/Cu | Jan-04 | 04/01 |
| NVM | Ceramic Housed Vertical Mount Wirewound Resistor (Standard WW) | Radial | YES | 100% Matte Sn | Always | Always |
| NWW | General Purpose and Precision Leaded Wirewound Resistor - Conformal Coated - Non-Inductive | Axial | YES | 100% Matte Sn | Jan-06 | 06/01 |
| PCB | Ceramic Housed Leaded Wirewound Resistor - PC Mount DISCONTINUED (July 1, 2014) | Radial | YES | 100% Matte Sn | Always | Always |
| RACF | Thick Film Surface Mount Chip Resistor Array Concave Terminations DISCONTINUED (Nov. 15, 2019) | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jan-04 | 04/01 |
| RAF | Thick Film Surface Mount Chip Resistor Array Flat Terminations | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jul-04 | 04/27 |
| RAVF | Thick Film Surface Mount Chip Resistor Array Convex Terminations | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jan-04 (Japan) Jul-04 (Taiwan) | 04/01 04/27 |
| RAVS | Convex Anti-Sulfur Chip Resistor Array | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Always | Always |
| RC | Carbon Composition Leaded Resistor | Axial | YES | 100% Matte Sn | Jan-86 | 86/01 |
| RGC | Semi-Precision Thick Film Surface Mount Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jul-04 | 04/27 |
| RHC | High Power Thick Film Surface Mount Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jul-04 | 04/27 |
| RMCA | Automotive Grade Thick Film Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Always | Always |
| RMCF | General Purpose Thick Film Surface Mount Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jan-04 (Japan) Jan-05 (Taiwan, China) | 04/01 05/01 |
| RMCG | Gold Barrier Thick Film Surface Mount Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Jan-06 | 06/01 |
| RMCP | General Purpose High Power Thick Film Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Always | Always |
| RMCS | Sulfur Resistant Thick Film Surface Mount Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Always | Always |
| RMCW | Wide Termination Thick Film Chip Resistor | SMD | YES ⁽¹⁾ | 100% Matte Sn over Ni | Always | Always |
| RMEF | General Purpose Thick Film Surface Mount Chip Resistor 100% Lead Free | SMD | YES | 100% Matte Sn over Ni | Always | Always |
| RNCF | Precision Thin Film Surface Mount Chip Resistor | SMD | YES | 100% Matte Sn over Ni | May-04 | 04/18 |
| RNCH | Anti-Corrosive Tantalum Nitride Replacement Surface Mount Chip Resistor | SMD | YES | 100% Matte Sn over Ni | Always | Always |
| RNCP | High Power Anti-Sulfur Thin Film Chip Resistor | SMD | YES | 100% Matte Sn over Ni | Always | Always |
| RNCS | Anti-Corrosive Tantalum Nitride Replacement Surface Mount Chip Resistor | SMD | YES | 100% Matte Sn over Ni | May-04 | 04/18 |
| RNCW | Thin Film Wire-Bondable Chip Resistor - DISCONTINUED (Jan. 17, 2018) | SMD | YES | Gold Plating | Always | Always |
| RNF | General Purpose Metal Film Leaded Resistor | Axial | YES | 99.3/0.7 Sn/Cu 100% Matte Sn | Apr-05 (Japan) Jan-04 (Taiwan, China) | 05/14 04/01 |
| RNMF | General Purpose Mini Metal Film Leaded Resistor | Axial | YES | 99.3/0.7 Sn/Cu 100% Matte Sn | Apr-05 (Japan) Jan-04 (Taiwan, China) | 05/14 04/01 |
| RNS | Ultra-Miniature Metal Film Resistor | Axial | YES | 100% Matte Sn | Always | Always |

Note (1): RoHS Compliant by means of exemption 7c-I.

Rev Date: 3/1/2022

3

This specification may be changed at any time without prior notice.
Please confirm technical specifications before you order and/or use.www.seielect.com
marketing@seielect.com

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12.10 TE CRGCQ0603J1K0

Table 34: TE CRGCQ0603J1K0 RoHS Compliance

Declaration for TE CRGCQ0603J1K0 -

<https://www.te.com/commerce/alt/SinglePartSearch.do?PN=1-2176340-9&dest=stmt>

Statement of Compliance

Requested Part

19 August 2022

CRGCQ0603J1K0

(Part 1 of 1)

TE Internal Number: 1-2176340-9**Product Description:** CRGCQ 0603 1K0 5%**Part Status:** Active**Mil-Spec Certified:** No**EU RoHS Directive 2011/65/EU:** Compliant with Exemptions
7(c)-I - Pb- in glass or Ceramic Elec. Comps.

This declaration covers EU Directive 2011/65/EU incl. Delegated Directive 2015/863/EU.

EU ELV Directive: Compliant with Exemptions
2000/53/EC System Problem**China RoHS:**  Restricted Materials Above Threshold
MIIT Order No 32, 2016**EU REACH SvHC Compliance:** Current ECHA Candidate List: **JUNE 2022 (224)**
(EC) No. 1907/2006 Candidate List Declared Against: **JUNE 2022 (224)**
Does not contain REACH SVHC**Halogen Content:** Low Halogen - Br, Cl, F, I < 900 ppm per homogenous
material. Also BFR/CFR/PVC Free**Solder Process Capability Code:** Reflow solder capable to 260°C**Material Declarations:** [MD_1-2176340-9](#)
[MD_1-2176340-9](#)TE Connectivity Corporation
1050 Westlake Drive
Berwyn, PA 19312

This information is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information they provided. This information is subject to change.

The part numbers that TE has identified as EU RoHS compliant have a maximum concentration of 0.1% by weight in homogeneous materials for lead, hexavalent chromium, mercury, PBB, PBDE, DBP, BBP, DEHP, DBP, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2011/65/EU (RoHS2). Finished electrical and electronic equipment products will be CE marked as required by Directive 2011/65/EU. Components may not be CE marked.

Additionally, the part numbers that TE has identified as EU ELV compliant have a maximum concentration of 0.1% by weight in homogeneous materials for lead, hexavalent chromium, and mercury, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2000/53/EC (ELV).

Regarding the REACH Regulation, the information TE provides on SVHC in articles for this part number is based on the latest European Chemicals Agency (ECHA) Guidance on requirements for substances in articles posted at this URL: <https://echa.europa.eu/guidance-documents/guidance-on-reach>

12.11 Raspberry Pi SC0915

Table 35: Raspberry Pi SC0915 RoHS Compliance

Declaration for Raspberry Pi SC0915 -

https://www.mouser.com/catalog/additional/Seeed_Studio_RaspberryPi_Pico_DOC_EU.pdf

DocuSign Envelope ID: 8567F569-D227-4A71-91F2-294D323D9222



Raspberry Pi Trading
 Maurice Wilkes Building
 Cowley Road
 Cambridge
 CB4 0DS

Web
<http://raspberrypi.org>

European Declaration of Conformity

Raspberry Pi (Trading) hereby declares under our own responsibility that the following product:

Raspberry Pi Pico

Are in conformity with the following applicable community harmonised legislation:

Electromagnetic Compatibility Directive (EMC) 2014/30/EU,
 Restriction of Hazardous Substances (RoHS) Directive; The product
 complies with 2011/65/EU and all of its amendments as of the date of
 this document

The following harmonised standards have been used to demonstrate
 conformity to these standards:

EN 55032:2015

Signed on behalf of the Raspberry Pi (Trading) Limited.

DocuSigned by:

A blue ink signature of James Adams.

6412FB9CB8B3427...

07 April 2021 | 10:44 BST

James Adams
 COO
 Raspberry Pi (Trading) Limited

Date

12.12 TI LM4040BIM3-3.0

Table 36: TI LM4040BIM3-3.0 RoHS Compliance

Declaration for TI LM4040BIM3-3.0 - <https://www.ti.com/lit/cr/szzq088p/szzq088p.pdf>

DocuSign Envelope ID: CE6CFC3B-581B-4D54-83DD-78FDF6B88F4D

**Statement on Restriction of Hazardous Substances ("RoHS") for TI Products**

TI products are designated as "RoHS-Compliant" when designated RoHS = Yes, or RoHS = Exempt, to comply with EU Directive 2011/65/EU (entered July 21, 2011) and the amended Directive (EU) 2015/863 (effective July 22, 2019) for Restriction of the Use of Hazardous Substances ("RoHS").

To the best of TI's knowledge, TI products that are declared as RoHS Compliant

- Do not contain restricted substances **above** the maximum threshold values shown in Table 1

OR

- Where applicable, may be subject to one of the RoHS Annex III exemptions for lead (Pb) as shown in Table 2. (For externally purchased components, other RoHS exemptions may apply):

TABLE 1

| Substance | Threshold | EU RoHS Directive |
|--|----------------|-----------------------------------|
| Cadmium (Cd) | 0.01% (100ppm) | 2002/95/EC amended 2011/65/EU |
| Lead (Pb) | 0.1% (1000ppm) | 2002/95/EC amended 2011/65/EU |
| Mercury (Hg) | 0.1% (1000ppm) | 2002/95/EC amended 2011/65/EU |
| Hexavalent Chromium (Cr ⁶) | 0.1% (1000ppm) | 2002/95/EC amended 2011/65/EU |
| Polybrominated biphenyls (PBBs) | 0.1% (1000ppm) | 2002/95/EC amended 2011/65/EU |
| Polybrominated diphenylethers (PBDEs) | 0.1% (1000ppm) | 2002/95/EC amended 2011/65/EU |
| Bis(2-ethylhexyl) phthalate (DEHP) | 0.1% (1000ppm) | EU 2015/863, enforced 22 Jul 2019 |
| Butyl benzyl phthalate (BBP) | 0.1% (1000ppm) | EU 2015/863, enforced 22 Jul 2019 |
| Dibutyl phthalate (DBP) | 0.1% (1000ppm) | EU 2015/863, enforced 22 Jul 2019 |
| Diisobutyl phthalate (DIBP) | 0.1% (1000ppm) | EU 2015/863, enforced 22 Jul 2019 |

TABLE 2

| EU RoHS Exemption | Description | Category |
|-------------------|---|--|
| 7(a) | Lead in high melting temperature type solders (i.e. lead based alloys containing 85 % by weight or more lead) | 2002/95/EC amended 2011/65/EU |
| 7(c)-i | Electrical and electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectric devices, or in a glass or ceramic matrix compound | 2002/95/EC amended 2011/65/EU |
| 15(a) | Lead in solders to complete a viable electrical connection between the semiconductor die and carrier within integrated circuit flip chip packages where at least one of the following criteria applies: - A semiconductor technology node of 90 nm or larger; - A single die of 300 mm ² or larger in any semiconductor node; - Stacked die packages with die of 300 mm ² or larger, or silicon interposers of 300 mm ² or larger | 2011/65/EU amended (EU) 2019/172: Categories 1 to 7 & 10 |
| 15 | Lead in solders to complete a viable electrical connection between the semiconductor die and carrier within integrated circuit flip chip packages | 2011/65/EU amended (EU) 2019/172: Categories 8, 9 & 11 |

12.13 Yageo UDT26A05L05

Table 37: Yageo UDT26A05L05 RoHS Compliance

| Declaration for Yageo UDT26A05L05 - N/A | |
|---|--|
| FPO | |

12.14 M3 8mm Nylon Screw

Table 38: M3 8mm Nylon Screw RoHS Compliance

| |
|---|
| Declaration for M3 8mm Nylon Screw - N/A |
|  |

12.15 M3 11mm Nylon Standoff

Table 39: M3 11mm Nylon Standoff RoHS Compliance

| |
|---|
| Declaration for M3 11mm Nylon Standoff - N/A |
|  |

12.16 M3 Nylon Bolt

Table 40: M3 Nylon Bolt RoHS Compliance

| |
|---|
| Declaration for M3 Nylon Bolt - N/A |
|  |